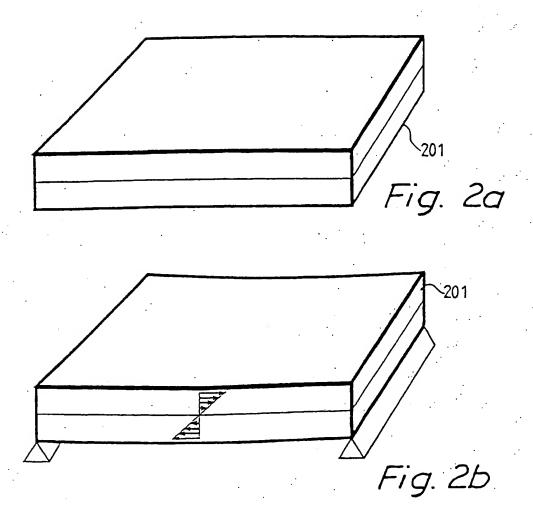


Fig. 1



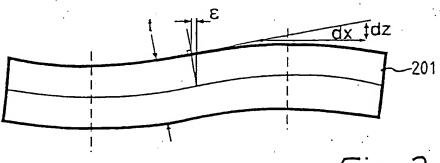
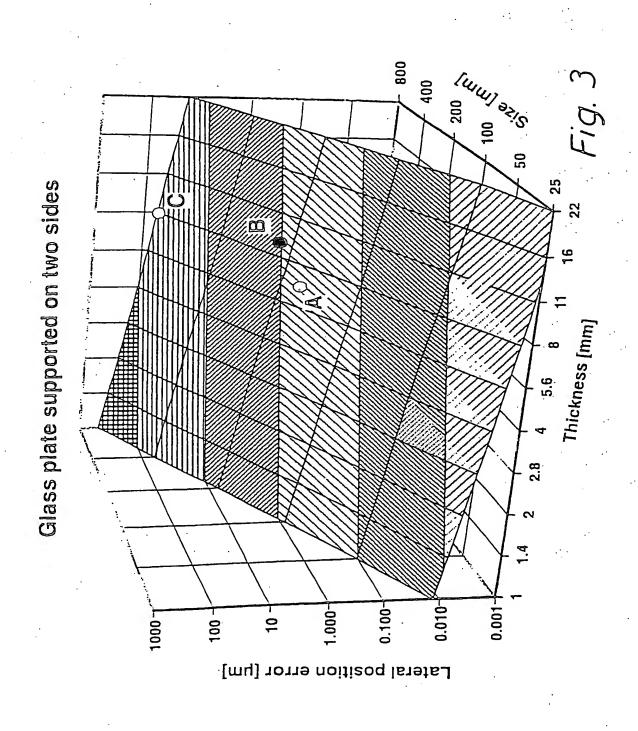
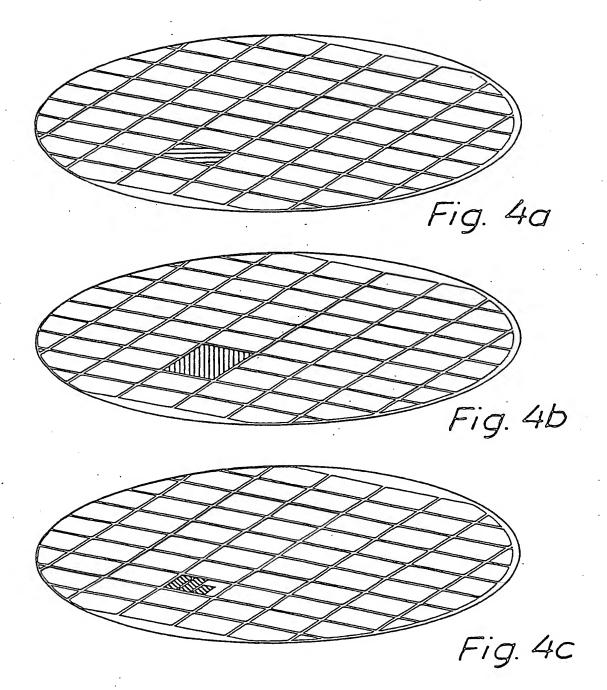


Fig. 2c





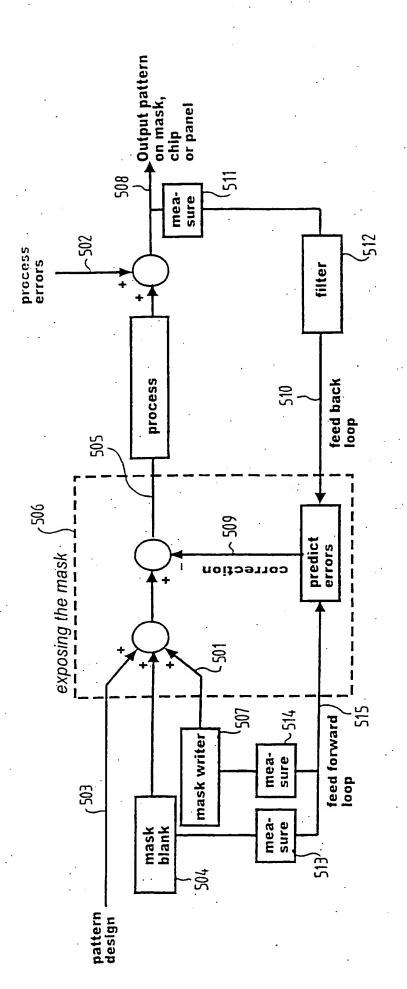


Fig. 5

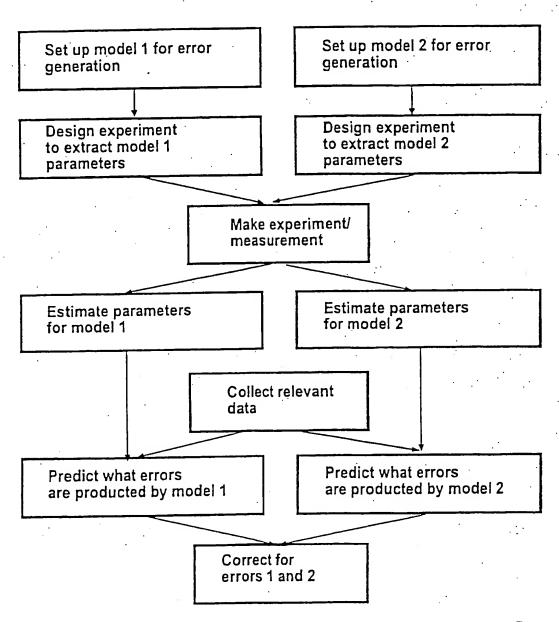
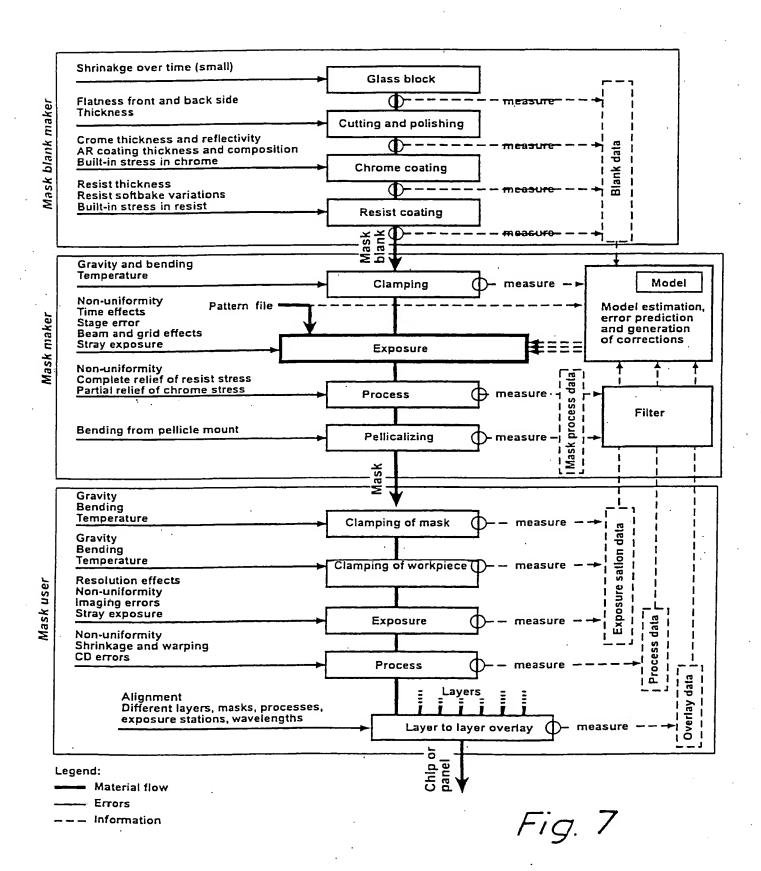
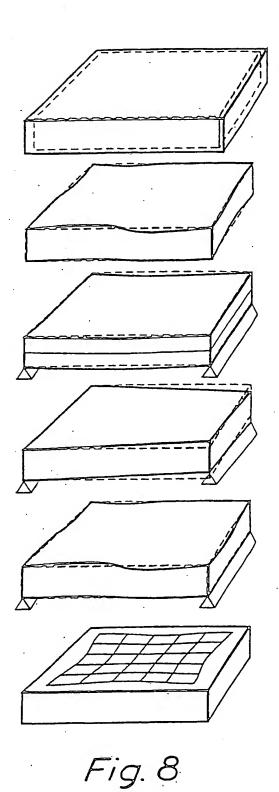


Fig. 6





Isotropic Expansion: Temperature, aging

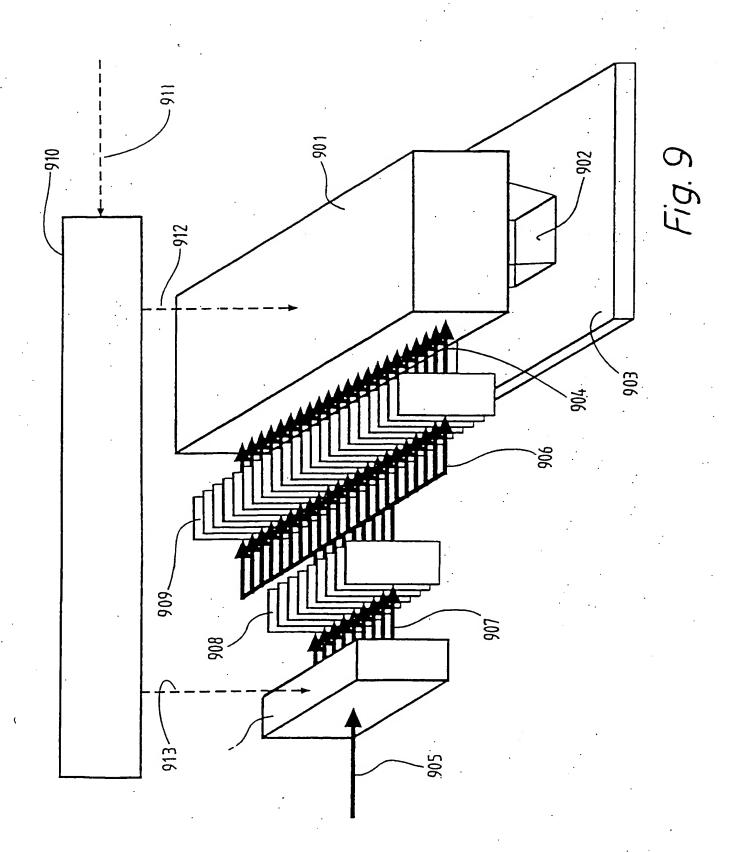
Built-in shape: follows the plate

Gravitational sag: follows the type of clamping

Clamping errors: Follows particualr piece of equipment

Shape-clamping interaction: non-linear cross term

Coordinate errors: Follows particular piece of equipment



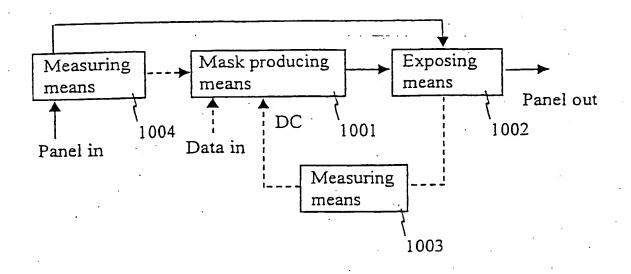


Fig 10

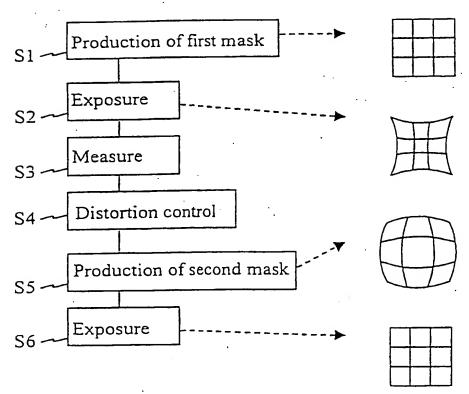
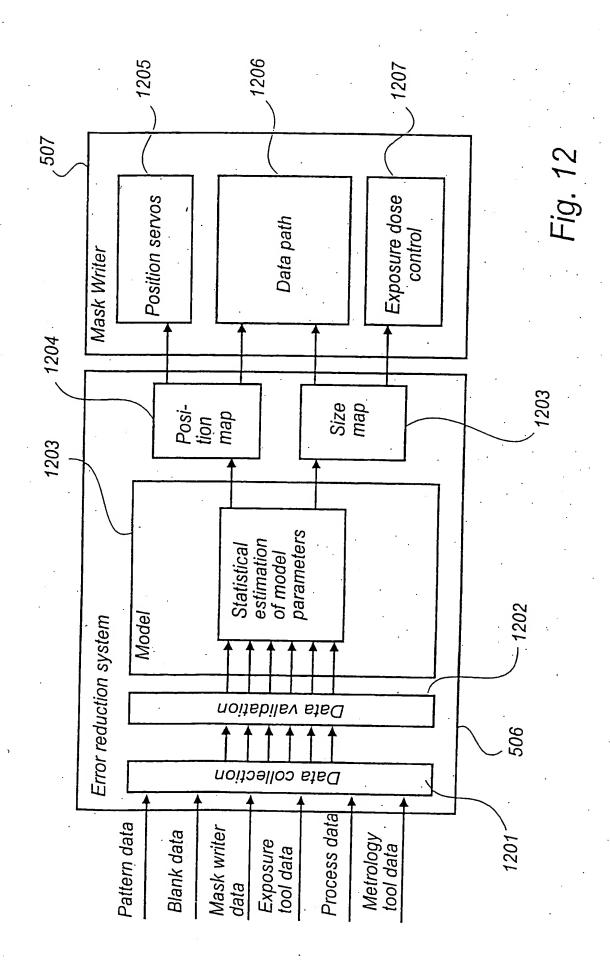


Fig 11



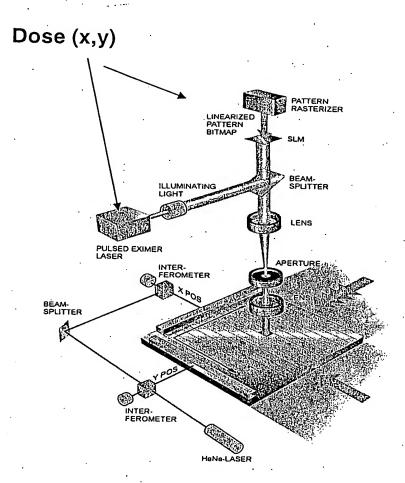
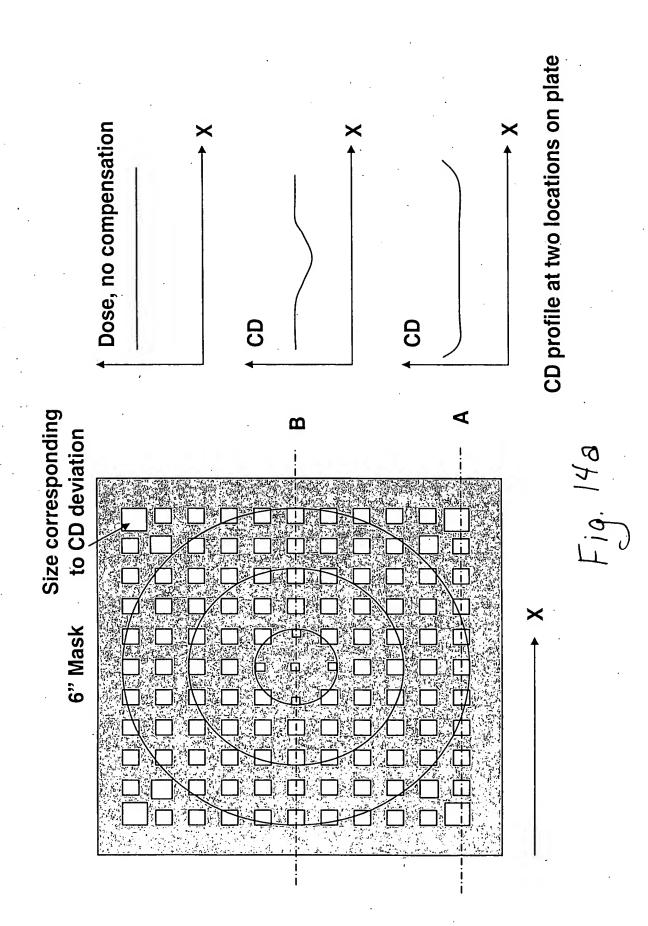
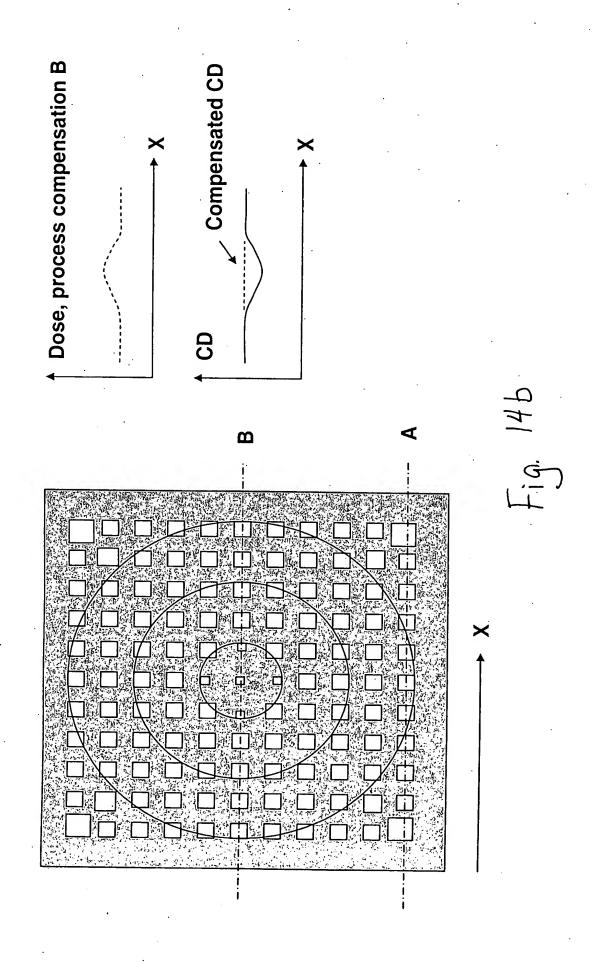
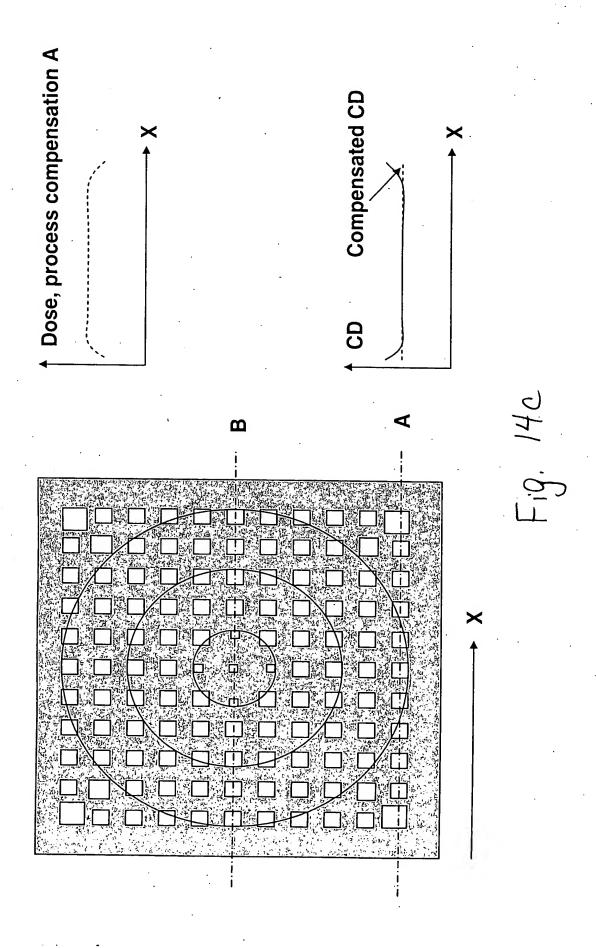


Fig 13







Dose, process compensation B

dose is a function of (x,y) position on plate.

Fig. 14d